

# Chapter 23:

## Industrial Rehabilitation

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### I. Importance of Work Program

- Most important component of work program is trained evaluator. “The professional performing FCE needs to have experience and judgement appropriate to weight and significance FCE carries.”<sup>1</sup>
  - First clarifies objective to referral question
  - Tailors format based on referral question and evaluatee. No single or specified format applies
  - Administers test, documents data, and reports findings, which can have a profound impact
    - May determine final monetary settlement. Impairment is permanent, qualifiable physical loss related to injury. Disability is impairment and its impact on job performance.
    - Provides objective data for physician to make recommendations
    - Affects employment of evaluatee (RTW)
    - Determines remedial or vocational candidacy
    - May affect workman’s compensation payments
- Greatest negative effect on RTW is time off work. “The longer a worker has remained away from workplace, the less likely he or she will ever return.”<sup>1</sup>

### II. Testing (Must clarify objective to determine appropriate type of test)

#### A. Classifications of Work-Oriented Evaluations<sup>1</sup>

1. Functional Capacity Evaluation/Physical Capacity Evaluation
  - Both terms refer to a composite look at function—may be tailored to upper extremity or whole body
  - Typically a 4-8 hour evaluation, performed over one day. A second follow-up day can be useful for evaluating some clients.
2. Work Simulation
  - Evaluation of ability to return to job of injury or a transferrable skills job identified as a viable work option.
  - Simulation is based on actual job tasks deemed essential for the identified job.
3. Situational Assessment
  - Applies when evaluating ability to perform alternate type of work
  - Requires duplicating all aspects of the target (Fig. 1)
4. Evaluation of Specific Functional Capacity
  - Request to evaluate specific skill or physical demand (use a specific tool or machine, operate a keyboard, climb a ladder, lift a specific object/weight).
5. Fit-For-Duty Evaluation/Post-offer Screening
  - Determines whether worker can perform essential functions of a specific job
  - Screens for preexisting conditions that may place worker at risk
  - Only done after offer of employment has been made (pre-employment screening is no longer legal)
  - Considered a medical evaluation when performed by a trained clinician (medical professional, occupational therapist, physical therapist)

#### B. Safety

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- Use trained clinicians, not technicians or new graduates
  - Trained clinician goes beyond basic protocol/administration aspects of testing. Takes on role of opinion providing expert with detailed observational skills.
  - Technician able to follow through with directions, protocols.
- Establish clinic safety guidelines for heart rate and blood pressure
- Screen for cardiac/stroke/high blood pressure history (Administer PAR-Q or other cardiac questionnaire)
- Take blood pressure and heart rate baselines to make sure they do not exceed clinic safety guidelines
- Get medical clearance from the referring or treating provider prior to testing if HR or BP measures exceed safety standards
- Whenever possible utilize instruments that are peer reviewed and/or have built in safety standards (i.e. The EPIC Lift Capacity Test)

### C. FCE Components/Format

- Intake or initial interview
- Subjective evaluation
  - Pain assessment including VAS (which in its most valid form does not include numbers), Drawing, and/or Functional Pain Scale
  - ADL assessment and client's estimate of functional capacities (direct questioning, EPIC Hand Function Sort, DASH)
- Physical (neuromusculoskeletal) evaluation
  - Range of Motion
  - Strength
  - Sensation
  - Edema (volumetric or circumferential)
  - Soft tissue status
- Physical demand testing
  - Standardized tests (most work or time limited)
    - Purdue Pegboard (Fig. 2)
    - MRMT, Rosenbusch Test of Finger Dexterity—only test focused on simultaneously hold, manipulate, and place
    - Valpar Work Samples (Fig. 3)
    - Methods-time-measurement (MTM)-industry standard
  - Work simulation or general activity tests
  - Situational assessment or evaluation of specific functional capacity
  - Computerized variable resistance tests
  - Manual materials handling/lift capacity testing (EPIC, PILE, ISOINERTIAL-Select peer review tests)
    - Department of Labor Strength Categories (Sedentary 0-10 lb.; Light-10-20 lb.; Medium-20-50 lb.; Heavy 50-100 lb.; Very Heavy >100 lb.)
    - Kinesiophysical approach-trained observation (Isernhagen). High interrater and intrarater reliability especially for light and heavy categories of dynamic lifts.<sup>2</sup> Dynamic lift should be the standard to evaluate lifts in the workplace—not static.
    - Psychophysical approach - subjects determine own maximum levels

## Chapter 23 Figures



**Fig. 1. Situational Assessment. Actual equipment in actual setting.**



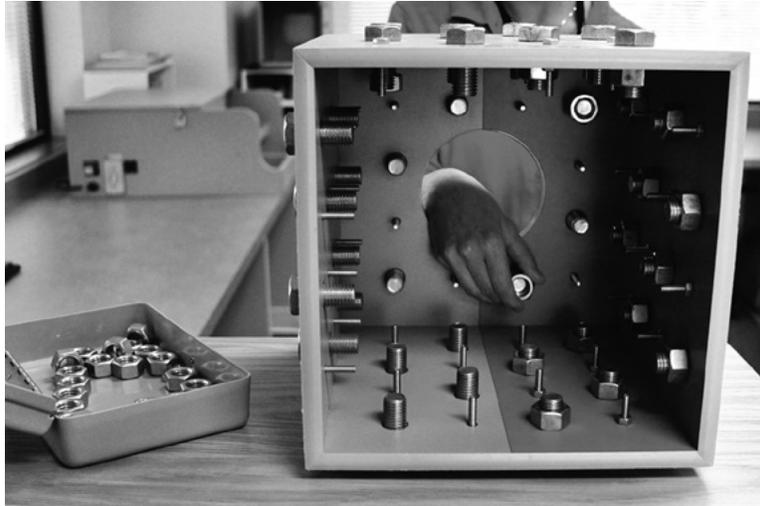
**Fig. 2. Purdue Pegboard Test. Standardized time limited test.**

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- Real-world dynamic testing is preferred over static
- Methods exist for static to dynamic extrapolation but have been shown to have poor correlation
- Re-evaluation
  - Response to activity-alteration of sensation, tissue inflammation, pain level
  - Follow-up questionnaire
- Sincerity of Effort/Consistency
  - Isometric testing-use of static force gauges or machines
    - Co-efficient of Variation (CoV) widely used but being questioned (Fig. 4)
      - Should never be used as sole indicator
      - Potentially flawed effort conclusions with lower scores (small stature, hand injured)<sup>3</sup>
    - Look for multiple instances of inconsistency-not just 1 or 2 tests such as CoV, REG (Fig. 5), 5 position grip, shape of static strength curve, but the validity of sincere effort of all these tests are being questioned.<sup>4</sup> Much research in this area is needed.
  - Cardiovascular-EPIC Lift Capacity Test<sup>5</sup>
    - Increased heart rate (HR) of 50% or more above RHR (standing) in EPIC Lift Capacity Test-definitive high effort
    - Increased HR less than 25%-definitive low effort
  - Behavioral (consistent vs. inconsistent)
    - States unable to do activity in interview, but then does activity requiring same strength, positioning, and motion
    - Scores don't match activity level-demonstrates minimal grip (6 pounds) on Jamar and 1 pound of pinch, but drove a large car to the FCE and parked in a difficult ramp
    - Reliability of pain and disability reports-battery of tests designed to look at dependability and accuracy of client's subjective reports of pain and associated disability
      - Test of non-organic findings (Waddell's test of non-organic back pain). Also being questioned as a measure of sincerity of effort.<sup>4</sup>
      - Tests that compare client's subjective reports of disability with client's functional capacities tested with distraction based activities
        - Direct client report of capacities
        - Formal Questionnaires (EPIC Hand Sort, Tool Sort)
  - Reasons for low or variable voluntary effort may include:
    - Misunderstanding instructions or test anxiety
    - Desire to be believed or cry for help
    - Lack of familiarity with testing equipment
    - Fear of re-injury or exacerbation of pain
    - Unidentified impairment

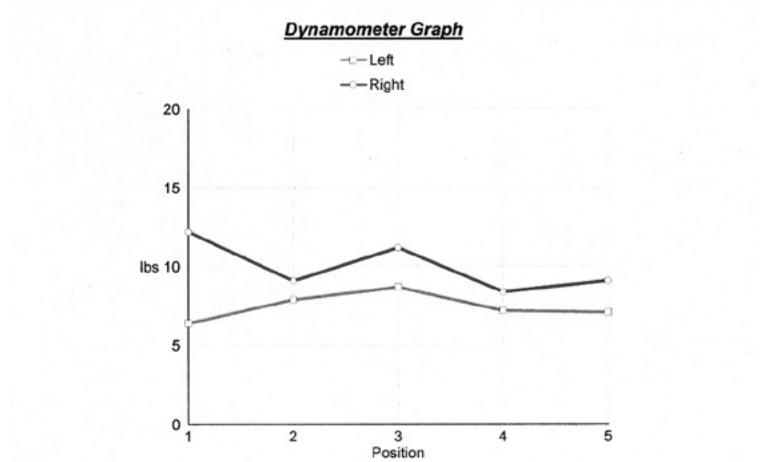
# Chapter 23 Figures



**Fig. 3. Valpar Upper Extremity ROM.**  
 Work limited test with MTM score-meaningful to industry.

**Dynamometer Readings (lbs)**

Position	Left					Right				
			Avg	CV%				Avg	CV%	
position 1	6.4	5.4	7.5	6.4	16.3	17.1	9.6	10.0	12.2	34.5
position 2	7.9	7.8	7.9	7.9	0.7	9.9	8.9	8.5	9.1	7.9
position 3	8.1	8.2	9.9	8.7	11.6	11.4	10.8	11.4	11.2	3.1
position 4	6.8	8.3	6.4	7.2	14.0	8.5	8.6	8.2	8.4	2.5
position 5	7.2	7.9	6.3	7.1	11.2	8.3	10.1	9.0	9.1	9.9



**Fig. 4. 5 Handle Jamar Grip Test. Done on ULE system;**  
 high COV on Right 1st handle position; unusual line graft.

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- Issues related to secondary gain (enjoys staying home, makes better money comparatively when off work, increased attention with injury)

### D. FCE Report should include:

- An overview of referral and background information
- The information gathered during the intake interview
- A summary of subjective symptoms taken from the pain and ADL evaluations
- Findings from the physical (neuromuscular) evaluation
- Observations from the physical demand testing, including standardized testing and observations from a work or task-specific evaluation, if performed
- A summary of effort findings (Isometric, Cardiovascular, Behavioral)
- A comment on the reliability of pain and disability reports when compared to observation of distraction based test components
- A summary, conclusions, and recommendations section

## III. Therapy

### A. Classification/Types

- **Work Therapy**
  - Part of an acute care program
  - May assist in maintaining worker identity
- **Work Conditioning**
  - May be provided by a single discipline
  - Objective is to restore physical capacity and function to enable RTW
  - Uses limited work tasks; emphasis on exercise (Fig. 6)
  - Multi-hour sessions up to 4 hrs/day, 5 days/week, 8 weeks
  - Most appropriate for early referral without psychological or vocational complications
- **Work Hardening**
  - Multidisciplinary including OT, PT, vocational specialist, and psychologist
  - Objective is to create mindset to prepare worker to RTW. Includes addressing client's physical, functional, behavioral, and vocational needs
  - Uses real or simulated work activities as its primary modality (Fig. 7)
  - Multi-hour sessions up to 8 hr./day, 5 day/wk, 8 weeks
  - Most appropriate for chronic cases with global issues

### B. Evaluation

- Candidacy Screening (must be able to benefit)
  - Feasibility (energy, symptom control, ADL)
  - Cognitive function (memory, attention span, concentration)
  - Psychological qualities (mood, attitude, affect, goals)
  - Physical Function (stabilized pathology, medical complications)
- Components
  - Intake/interview
  - Subjective evaluation
  - Neuromusculoskeletal examination
  - Physical demand testing
  - Reevaluation

## Chapter 23 Figures

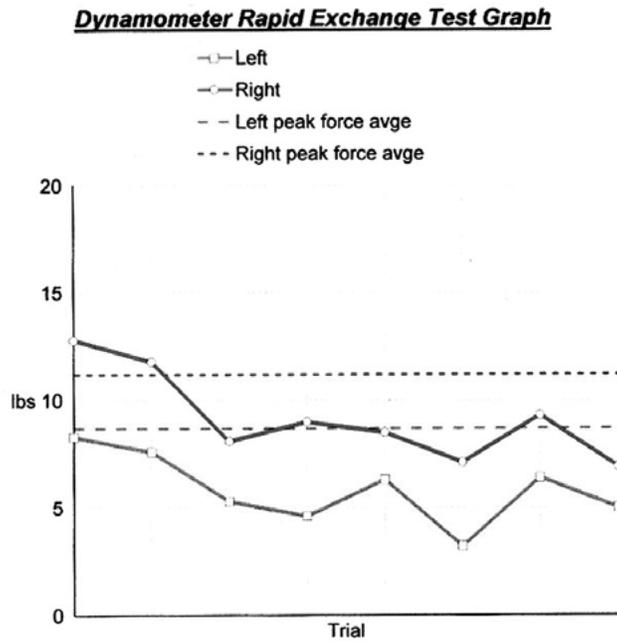


Fig. 5. Rapid Exchange Grip. Unusual pattern with both hands in mirrored decline.



Fig. 6. BTE Work Simulator 2. Pulling ropes as simulated activity.

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- C. Establishing an Individualized Treatment Plan
    - List Problems
    - Develop Program Intervention
  - D. Grading Participation
    - Repetitions
    - Duration
    - Resistance (amount for repetitive 33-50% maximum static)
    - Range of Motion
    - Rate
    - Accuracy
    - Coordination (Fig. 8)
    - Complexity
  - E. Documentation
    - Progress note (daily)
      - Whether the patient completed the program
      - Pain behaviors and psychosocial complaints
      - Whether the patient made progress
      - Modalities received: when and what kind
      - Classes attended
      - Derogatory remarks
      - Plans for the next day
      - Cancellations and reason, no-shows, and attempts to reach the patient
      - Patient's attempts to problem solve
      - Characteristic extremity and prehension patterns used
      - Description of adaptations and modifications tried and their outcomes
    - Daily Schedule Sheets and Circuit Sheets
    - Progress Summary and re-evaluation
      - Communicates with referring physician, vocational specialist, and insurance company
- IV. Establishing/Setting Up A Work Program
- A. Identifying needs, Markets, and Programs
  - B. Staffing
    - Patient staff ratio - 5:1 commonly accepted<sup>6</sup>
    - Experience important
  - C. Physical Plant
    - Clinic or warehouse setting
    - On job site
  - D. Equipment
    - Types of Workstations and Activities<sup>6</sup>
      - Resistive exercise equipment, computerized or noncomputerized (Fig. 6)
      - Aerobic exercise equipment
      - Commercially available, standardized or nonstandardized work samples
      - Custom-designed workstations
      - Workstation assignments (e.g., work in the clinic front office)
      - Therapeutic projects (e.g., crafts)

## Chapter 23 Figures



**Fig. 7. Pulling air hose reel. Actual work activity requiring similar motion.**



**Fig. 8. Grooved Pegboard.**  
**As with other standardized tests cannot be used for therapy and then testing.**

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- A workstation for each of the physical demands defined by U.S. Dept. of Labor
  - Fingering/Feeling/Handling/Reaching
  - Pushing/Pulling
  - Lifting/Carrying
  - Twisting/torquing
  - Crawling/Climbing
- E. Successful Program Outcomes
  - Return to Work
    - With same or different employer
    - With same, modified, or different job
- F. Customer Satisfaction
  - Client
  - Referral source
    - Physician
    - Rehab Nurse
    - Vocational counselor
    - Attorney
    - Insurance Carrier
- G. Evaluation of Work Programs
  - Much research is needed to establish/improve outcome data
  - Many things can complicate results
    - FCE is only as good as therapist designing, administering, and interpreting it
    - PPOs, HMOs, MCCs force use of less experienced therapists and/or often authorize an inadequate amount of time
    - The UE FCE, compared to spine or whole-body FCE, does not lend itself to standardized procedures

## References

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## Multiple Choice Questions

1. In its most valid form the pain visual analogue scale (VAS) is...
  - A. A pictorial display of facial expressions on a line
  - B. A line with centimeter marks
  - C. A line with descriptors at each end
  - D. A line with descriptive comments along it
2. What are the three chief components of effort assessment in an FCE?
  - A. Isometric, isotonic and isokinetic
  - B. Isometric, behavioral and cardiovascular
  - C. Isotonic, behavioral and coefficient of variation
  - D. Isotonic, psychometric and coefficient of variation
3. Which factor has the greatest negative influence on return to work
  - A. Age
  - B. Endurance
  - C. Lifting ability
  - D. Time off work
4. Which term describes a work program that is multidisciplinary and comprehensive?
  - A. Work conditioning
  - B. Work therapy
  - C. Work hardening
  - D. Work simulation
5. If an evaluatee's maximum lift is 40 pounds, in which physical demand category does he fall?
  - A. Medium
  - B. Sedentary
  - C. Light
  - D. Heavy
6. Which key candidacy screening concern addresses energy, symptom control, and ADL?
  - A. Cognitive
  - B. Feasibility
  - C. Psychological
  - D. Medical
7. Which testing equipment has higher face validity for lifting?
  - A. BTE Work Simulator
  - B. PRIMUS Work Simulator
  - C. Jtech adjustable shelf unit
  - D. Work Cube

## Multiple Choice Questions

8. Which standardized test is scored using methods-time-measurement?
  - A. Purdue Pegboard
  - B. Valpar Simulated Assembly
  - C. Minnesota Rate of Manipulation
  - D. Jebsen's Hand Function Test
9. Which standardized test is a work limit test?
  - A. Purdue Pegboard
  - B. Minnesota Rate of Manipulation Test
  - C. Valpar Simulated Assembly
  - D. Jamar 5-Handle Grip Test
10. Which test is the only standardized test that focuses on the ability to simultaneously hold, manipulate, and place small objects?
  - A. Rosenbusch Test of Finger Dexterity
  - B. Crawford Small Parts Dexterity Test
  - C. Bennett Hand Tool Dexterity Test
  - D. Minnesota Rate of Manipulation Test
11. The ability of a test to provide a positive result when a condition exists (true positive)?
  - A. Specificity
  - B. Reliability
  - C. Reactivity
  - D. Sensitivity
12. Which of the following is an example of a time-limited test?
  - A. Minnesota Rate of Manipulation
  - B. Rosenbusch Test of Finger Dexterity
  - C. Purdue Pegboard
  - D. Valpar Simulated Assembly
13. When using standardized testing, what measurement is most useful to industry?
  - A. Motion-time-standard
  - B. Percentile score
  - C. Co-efficient of variation
  - D. Standard deviation

**Multiple Choice Question Answer Key  
Chapter 23**

1-C, 2-B, 3-D, 4-C, 5-A, 6-B, 7-C,  
8-B, 9-B, 10-A, 11-D, 12-C, 13-A

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